



## PRO ACTION™ SMALL BLOCK CHEVY 14° CAST IRON CYLINDER HEADS

The Pro Action™ 14° Heads offer the largest volume runner of any SBC iron cylinder head on the market at 235cc with the capability to be sized up to 285cc. In addition, the rolled valve angle, high port intake opening and offset valve location provide the most airflow potential of any competitive performance cylinder head. The flatter piston-to-valve angle nets a 47cc combustion chamber to generate high compression without a raised piston dome. The heads are available in three versions: standard “as cast”, P-Port with seats and guide holes machined, and P-Port without machined seats or guide holes.

- Designed for use with Small Block Chevy circle track & NHRA Junior Fuel A Class nostalgia drag racing applications
- Features flatter piston-to-valve angle that delivers high compression without the need for a large piston dome
- High intake port runner location provides line of sight to the valve, thereby increasing airflow & horsepower potential
- 235cc intake runner volume capable of 285cc volume sizing
- P-Port versions allow for custom porting & are available with or without machined valve seats & guide holes

Part #	Description	Runner	Chamber	Spark Plug	In.	Valve Size	Ex.	Application
12804	Pro Action™ SBC 14° – As Cast Runner – CNC Chamber	235cc	47cc	Angle	2.125" +.800" Long	1.625" +.800" Long		350-421c.i.
12805	Pro Action™ SBC 14° – Seats/Guides Installed	235cc	47cc	Angle	N/A		N/A	350-421c.i.
12806	Pro Action™ SBC 14° – No Seats/Guide Holes	235cc	47cc	Angle	N/A		N/A	350-421c.i.

**SERIES:** PRO ACTION™

**DESCRIPTION:** 14° Small Block Chevy Cylinder Heads; Cast Iron; Angle Plug

**APPLICATION:** 350-421c.i. Recommended Iron-Mandated Circle Track & Drag Racing

**VALVE GUIDES:** Premium Bronze Material

**SPARK PLUGS:** 14mm Thread, .708" Reach, Tapered Seat



## PRO ACTION™ SMALL BLOCK CHEVY 23° STYLE RAISED RUNNER CAST IRON CYLINDER HEADS

Designed for circle track and Nostalgia Drags Junior Class B Fuel competition, these cast iron heads have been angle milled from the factory to a 21° valve angle, thereby increasing performance potential. This cost saving modification is acceptable with most race sanctioning bodies, who typically allow a two-degree plus or minus valve angle change. The Pro Action™ 23° Style Raised Runner Heads are available in three configurations, including the standard “as cast” version with 220cc intake runners, raised runner P-Ports with machined seats and guide holes and raised runner P-Ports without machined seats or guide holes.

- Ideal cast iron head for Small Block Chevy circle track & NHRA Junior Class B nostalgia drag racing engines
- Angle-milled to 21° valve angle – allowable by most sanctioning racing bodies where original valve angle is required
- P-Port versions allow for custom porting & are available with or without machined valve seats & guide holes
- Standard “as cast” version features hardened multi-angle 2.080" intake & radiused 1.600" exhaust valve seat

Part #	Description	Runner	Chamber	Spark Plug	In.	Valve Size	Ex.	Application
12801	Pro Action™ SBC 23° Style Raised Runner – As Cast	220cc	64cc	Angle	2.080" + .500" Long	1.600" +.500" Long		350-421c.i.
12802	Pro Action™ SBC 23° Style Raised Runner – Seats/Guides Installed	220cc	NA	Angle	NA		NA	350-421c.i.
12803	Pro Action™ SBC 23° Style Raised Runner – No Seats/Guide Holes	220cc	NA	Angle	NA		NA	350-421c.i.

**SERIES:** PRO ACTION™

**DESCRIPTION:** 23° Small Block Chevy Cylinder Heads; Cast Iron; Angle Plug

**APPLICATION:** 350-421c.i. Recommended Iron-Mandated Circle Track & Drag Racing

**VALVE GUIDES:** Premium Bronze Material

**SPARK PLUGS:** 14mm Thread, .708" Reach, Tapered Seat

