

WARNING, IMPORTANT INSTALLATION INFORMATION !!!!!!!

Warning, the camshaft bolt used to secure the cam phaser to the camshaft is a torque-to-yield style bolt and CANNOT be reused. Damage to the cam and cam phaser can be caused by a lack of proper torque if the factory cam bolt is reused and/or proper tightening procedures are not followed.

Ford part number for replacement camshaft phaser bolt = 3L3Z-6279-DA

Ford factory procedure for properly tightening the cam phaser bolt

Tighten the camshaft phaser bolt in 2 stages:

Stage 1: Tighten bolt to 30 lb.-ft.

Stage 2: Tighten bolt an additional 90 degrees

