



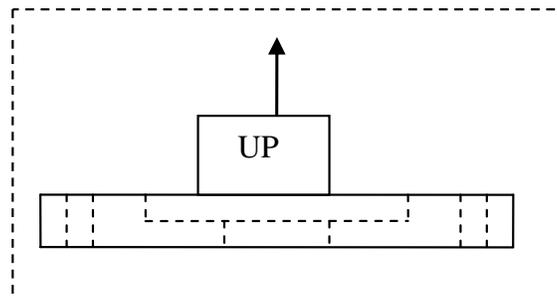
INSTRUCTIONS

#9200-KIT (9200P-KIT) VThunder® Velva-Ride Motor Mount

Thank you for choosing VThunder® products; we are proud to be your manufacturer of choice. Please read this instruction sheet carefully before beginning installation.

Installation Instructions:

1. Remove the regulator-rectifier plug-in connection to engine.
2. Remove the two 5/16" hex head bolts holding the regulator-rectifier bracket to the frame cross member and swing it out of the way.
3. Remove the 3/8" hex head bolt holding the front engine stabilizer to the frame down tube and swing it out of the way. **DO NOT LOOSEN STABILIZER JAM NUTS.**
4. Remove front engine mount bolts and washers.
5. Remove the two 5/16" hex head bolts holding the front engine mount to the cross member.
6. Use a small jack under the engine, or use a pry bar to lift the engine slightly. Remove the stock mount.
7. Slide the V-Thunder® engine mount into the approximate position, and install the two hex head bolts loosely. **INSTALL WITH THE COUNTER BORE ON TOP.**
8. Swing the stabilizer back into position and install the 3/8" hex head bolt. Torque to 30 lbs.
9. Lower the engine close to the top of the engine mount bushing and steel sleeve. Slide the engine mount left to right until the steel bushing is lined up with the center of the engine mount plate. The bushing does not need to be in the center front or rear. Lower the engine and torque the 5/16" hex head bolts to 15 lbs. Install the engine mount center bolt and washer and torque to 25 lbs.
10. Replace the regulator-rectifier bracket and torque the 5/16" hex head bolts to 15 lbs.
11. Install the regulator-rectifier plug in connection to the engine.



Note: The two bolts used to attach the mount to the frame may need to be replaced with 1/2 inch longer bolts.

Note: If your bike came with a lower oil cooler attached to the voltage regulator studs, you may need to clearance the plate.

Limited Warranty

VThunder® by COMP Cams® warrants that all of its products are free from defects in material, workmanship and against excessive wear for a period of 12 months from the date of purchase. This limited warranty shall apply for a period of one year from the date of purchase and shall cover only the original purchaser. This warranty is valid on camshafts only where new lifters and proper valve springs are used, such as those found in VThuner® kits. VThunder®'s obligation under this warranty is limited to the repair or replacement of its product. To make a warranty claim, the part must be returned within one year from the date of purchase to **VThunder® by COMP Cams®, 3406 Democrat Road, Memphis, TN 38118**, freight prepaid. Items covered under the warranty will be returned to you freight collect.

There is absolutely no warranty on the following:

- A) Any parts used in racing applications
- B) Any product that has been physically altered, improperly installed or maintained
- C) Any product used in improper applications, abused or not used in conjunction with proper parts

There are no implied warranties of merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof. VThunder® will not be responsible for incidental and consequential damages, property damage or personal injury damages to the extent permitted by law. Implied warranties of merchantability and fitness are limited for a term of one year from the date of original purchase. Some states do not allow limitation on how long an implied warranty lasts or do not allow the exclusion or limitation of incidental or consequential damages, so those limitations may not apply to you. This limited warranty gives you specific legal rights and you may have other legal rights which vary from state to state.